



Maxxam™ PP6 BK021

Polypropylene

Key Characteristics

Product Description	
Mineral reinforced PP, heat resistant	
General	
Material Status	• Commercial: Active
Regional Availability	• Asia Pacific
Filler / Reinforcement	• Mineral
Features	• High Heat Resistance
Appearance	• Black
Processing Method	• Injection Molding

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Density / Specific Gravity	1.05	1.05	ASTM D792
Molding Shrinkage	0.80 to 1.2 %	0.80 to 1.2 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Strength ²	4350 psi	30.0 MPa	ASTM D638
Flexural Modulus ³	297000 psi	2050 MPa	ASTM D638
Flexural Strength ³	5800 psi	40.0 MPa	ASTM D638
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact	0.56 ft·lb/in	30 J/m	ASTM D256
Thermal	Typical Value (English)	Typical Value (SI)	Test Method
Heat Deflection Temperature 66 psi (0.45 MPa), Unannealed	239 °F	115 °C	ASTM D648
Electrical	Typical Value (English)	Typical Value (SI)	Test Method
Surface Resistivity	> 1.0E+12 ohms	> 1.0E+12 ohms	ASTM D257
Flammability	Typical Value (English)	Typical Value (SI)	Test Method
Flame Rating (0.06 in (1.6 mm))	HB	HB	Internal Method

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	176 to 185 °F	80 to 85 °C
Drying Time	4.0 to 6.0 hr	4.0 to 6.0 hr
Processing (Melt) Temp	392 to 464 °F	200 to 240 °C
Mold Temperature	86 to 140 °F	30 to 60 °C

Injection Notes
Injection Pressure: MED-HIGH
Hold Pressure: MED-HIGH
Screw Speed: MODERATE
Back Pressure: LOW

Notes

¹ Typical values are not to be construed as specifications.

² 2.0 in/min (50 mm/min)

³ 0.051 in/min (1.3 mm/min)



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